

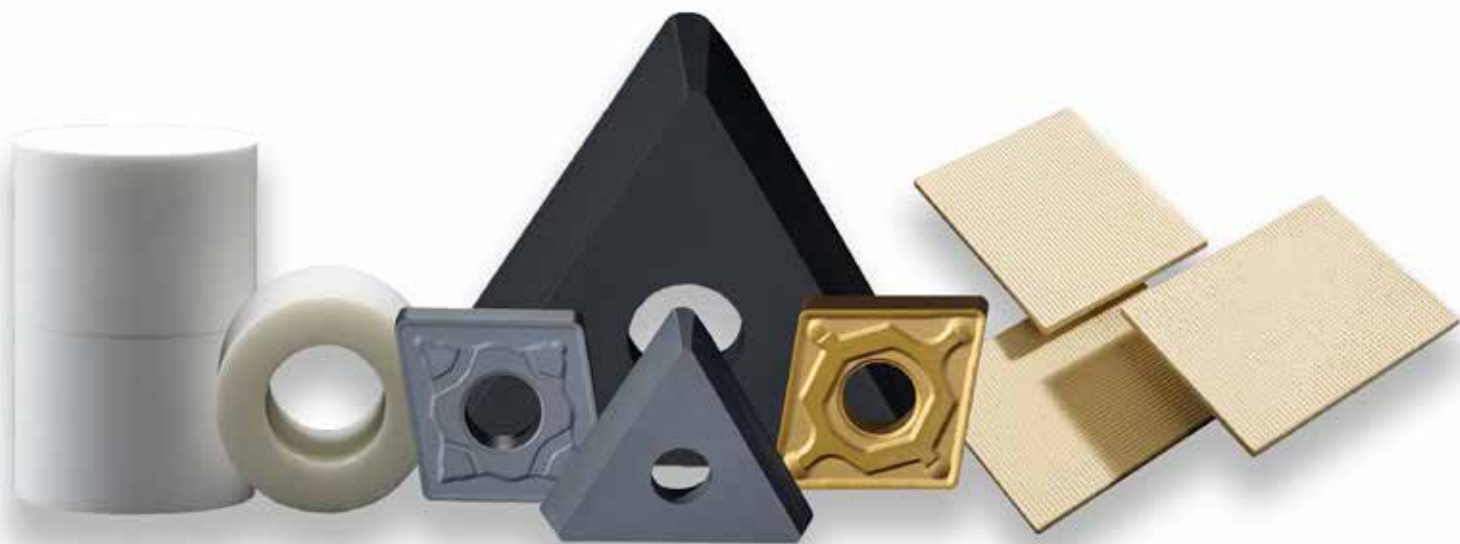


COMPACTING CELLS

e-MP



ELECTRIC PRESSES
WITH INTEGRATED AUTOMATION
FOR POWDER METAL AND TECHNICAL CERAMICS



e-MP

TECHNICAL DATA

	e-MP10	e-MP20	e-MP80
GENERAL PRESS FEATURES			
Die set design	FIXED	FIXED	MOVABLE
UPPER LEVEL			
No. Axes	1	1	1
Stroke UL [mm]	250	300	300
Force UL [kN]	100	200	800
LOWER LEVEL			
No. Axes	1	1	1
Stroke LL [mm]	150	150	FIXED
Force LL [kN]	100	200	800
DIE SET			
Stroke die [mm]	/	/	165
Force die [kN]	/	/	300
CORE ROD			
Stroke CR [mm]	160	160	165
Force CR [kN]	40	40	80
Max. filling height [mm]	120	120	150
OVERALL DIMENSIONS			
Press height [mm]	2929	3309	3727
OTHERS			
No. Crosspressing units	4	6	6
Integrated automation	YES	YES	YES



SACMI IMOLA S.C.
Via Selice Prov.le. 17/A - 40026 Imola Bo - ITALY
Tel. +39 0542 607995 - powdermetal@sacmi.it
www.sacmi.com



LAEIS GmbH
Am Scheerleck 7 - L-6868 Wecker - LUXEMBOURG
Tel. +352 276120 - info@laeis.eu
www.laeis.eu